# MillerKnoll



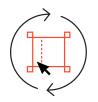
### OUR GOALS

For over 100 years, our brands have been dedicated to not just improving spaces but the world around us. We believe that together we can do more. By 2030 we plan to:



# Reduce carbon footprint

Reduce the carbon footprint from our products and operations by 50 percent and aim to reduce the carbon footprint of our suppliers.



## Design out waste

Stop using single-use plastics and substantially reduce all types of waste.



## Source better materials

Use 50 percent or more recycled content and purchase materials that are responsibly and sustainably produced.

### ACHIEVING YOUR GOALS

When you understand your options and the environmental impact of the products you buy from us, you can make informed choices and reach your goals. From certification to reporting to product repurposing, we're here to help you accomplish your sustainability objectives.



# From the furniture we create and its life cycle, to how we are rethinking manufacturing, materials, and shipping, we are Designing for Progress.

REDUCE CARBON FOOTPRINT

#### **Green Around The Globe**

We're not only on track to reduce our carbon footprint, we are setting the standard across the industry for buildings, manufacturing, and shipping.

#### SOURCE BETTER MATERIALS

We have aggressive goals and are making great strides with the chemicals we use, the fibers we choose, and the plastics we keep out of the ocean.



#### DESIGN OUT WASTE

#### Less Is More

Being intentional in our approach, we've hit our goal across several measures including: reducing single-use plastics by 30%, making a commitment to better packaging solutions, and new innovations in product design with complete life cycles in mind.



#### **Design For Disassembly**

NaughtOne, part of the MillerKnoll collective of brands, designed its newest sofa, the Ever Sofa, to be easily disassembled and recycled at end of life. This product innovation illustrates how sustainability and design leadership can go hand in hand.

#### **Next Level Production**

Designed with product life cycle in mind, Knoll's Life chair is taking production to a whole new level. Life uses minimal materials, features high recycled and recyclable content, and has easily replaceable components.

#### Waste Reduction

We are setting new standards and working toward zero hazardous waste at all of our facilities. In the past 20 years, our Geiger facilities we have achieved an annual reduction in hazardous waste by 98% and volatile organic compounds (VOCs) by 96%.

## Material Chemistry

We maintain a database of approximately 4,000 chemicals that have been eco-profiled and pay attention to what gets used in our products, our processes, and our facilities because safer materials is better for us all.

#### Wood Excellence

MillerKnoll is committed to purchasing materials that are responsibly sourced, including FSC (Forest Stewardship Council) certified products as a standard—without special request, additional charge, or extended lead times.

#### **Recycled Materials**

Sourcing better materials is driving new product innovation. Herman Miller is leading the way with favorites like the Shell Chair made with 100% recycled plastic.

